

Designed for Tapping in
Applications Requiring
Extended Reach

USCTI Table 303A
Blank Dimensions

Shank Ground
Entire Length

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Extension Taps, Spiral Point, 4" and 6" Overall Length
Extension Taps, Straight Flute, 6" Overall Length

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BRUBAKER TOOL

EXTENSION TAPS

EXTENSION TAPS, SPIRAL POINT, 4" AND 6" OVERALL LENGTH

Size	Pitch	GH Limit	# Flutes	Shk Dia.	4" Overall	List Each	6" Overall	List Each
4	40	GH2	2	.141	11300	\$53.46		
6	32	GH3	2	.141	11301	\$53.45	11302	\$61.57
8	32	GH3	2	.168	11303	\$52.77	11304	\$60.88
10	24	GH3	2	.194	11305	\$50.42	11306	\$57.85
10	32	GH3	2	.194	11307	\$50.42	11308	\$57.85
1/4	20	GH3	2	.255	11309	\$42.60	11310	\$53.27
1/4	28	GH3	2	.255	11311	\$46.85	11312	\$53.27
5/16	18	GH3	2	.318	11313	\$48.36	11314	\$55.49
5/16	24	GH3	2	.318	11315	\$53.19	11316	\$55.49
3/8	16	GH3	3	.381	11317	\$54.21	11318	\$62.42
3/8	24	GH3	3	.381	11319	\$59.63	11320	\$62.42
7/16	14	GH3	3	.323			11321	\$66.30
7/16	20	GH3	3	.323			11322	\$66.31
1/2	13	GH3	3	.367			11323	\$66.84
1/2	20	GH3	3	.367			11324	\$66.84
5/8	11	GH3	3	.480			11325	\$89.32
5/8	18	GH3	3	.480			11326	\$101.85
3/4	10	GH3	3	.590			11327	\$111.11
3/4	16	GH3	3	.590			11328	\$111.11

Size	Pitch	GH Limit	# Flutes	Shk Dia.	4" Overall	List Each	6" Overall	List Each
M4	0.7	GD4	2	.168	11329	\$52.77	11330	\$60.88
M5	0.8	GD4	2	.194	11331	\$50.42	11332	\$57.85
M6	1.0	GD5	2	.255	11333	\$46.85	11334	\$53.27
M8	1.25	GD5	2	.318	11335	\$53.19	11336	\$55.49
M10	1.5	GD6	3	.381	11337	\$59.63	11338	\$62.42
M12	1.75	GD6	3	.367			11339	\$74.56

EXTENSION TAPS, 6" OVERALL LENGTH

Size	Pitch	GH Limit	# Flutes	Shk Dia.	6" OAL Plug	6" OAL Bottom	List Each
6	32	GH3	3	.141	11350	11351	\$61.11
8	32	GH3	4	.168	11352	11353	\$61.11
10	24	GH3	4	.194	11354	11355	\$50.00
10	32	GH3	4	.194	11356	11357	\$50.00
1/4	20	GH3	4	.255	11358	11359	\$48.15
1/4	28	GH3	4	.255	11360	11361	\$48.15
5/16	18	GH3	4	.318	11362	11363	\$50.00
5/16	24	GH3	4	.318	11364	11365	\$50.00
3/8	16	GH3	4	.381	11366	11367	\$61.11
3/8	24	GH3	4	.381	11368	11369	\$61.11
M4	0.7	GD4	4	.168	11370	11371	\$61.11
M5	0.8	GD4	4	.194	11372	11373	\$50.00
M6	1.0	GD5	4	.255	11374	11375	\$48.15
M8	1.25	GD5	4	.318	11376	11377	\$50.00
M10	1.50	GD6	4	.381	11378	11379	\$61.11

*Tools are stocked "Bright," coating available upon request.

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Part No. 62-23043